

Make, Model, Year Bore and Stroke	Set No. and Sizes	Units per Set and Part No.	Position and Original No.	Crankshaft Ø Std.	Housing Diameter	Nom. Wall Thickness Std.	Max. Length
Type, Modèle et Année Alésage et Course	No. du jeu et dimensions	Unités par jeu et référence unitaire	Position et No. d'origine	Ø du vilebrequin Standard	Diamètre du logement	Epaisseur nom. Std.	Long. Max.
Marca, Modelo y Año Diámetro interior y carrera	Num. juego y medidas	Unidades por juego y referencias	Posición y número original	Ø del eje cigüeñal Standard	Diám. del alojamiento	Espesor nom. pared Std.	Max. Long.
Typ. Modell und Baujahr Bohrung und Hub	Satz Nr. und Grössen	Stückzahl pro Satz und Teil Nr.	Stellung und Teil Nr. der Herstell.	Ø Zapfen Standardgrösse	Gehäuse- durchmesser	Nennmass Wandstärke Std.	Max. Länge
M.G. (British Leyland) (Continued)							
66.5 x 90 72 x 90	Heavy Duty Servicio Pesado B 4339 LC Std .010	4 prs GS 3046 LC	BE 30009 22987	1.7703/1.7709 44.965/44.98	1.9154/1.9162 48.65/48.67	.071 1.82	.888 22.56
	C 3026 S/Z	See Panel Ver Sección	Voir panneau Siehe Tabelle	19			
1300 Mks I & II 1968/on VICTORIA March 1973/on	M 3337 SA Std .010 .020 .030	3 prs GS 1229 SA	FC & RM 12A1349	2.0005/2.001 50.813/50.825	2.146/2.1465 54.508/54.521	.072 1.83	.985 25.02
Engines 12H 1275 cc	W 2136 L Std & +.003 .030	2 prs GS 1231 L	TW AEG159/60	2.215/2.225 56.261/56.515 i/dia	2.995/3.005 76.073/76.327 o/dia	.092 2.34	
70.61 x 81.28	B 4484 SA Std .010 .020 .030 .040 .060	4 prs GS 2123 SA	BE 12G1301	1.7504/1.7509 44.46/44.473	1.8955/1.896 48.146/48.158	.072 1.83	.850 21.59
	C 3063 S	See Panel Ver Sección	Voir panneau Siehe Tabelle	18			
POWERMAX							
1300 Mks I & II 1968/on VICTORIA March 1973/on	RM 3371 LC Std .010 .020	3 prs GS 2302 LC	FC & RM AEG158	2.0005/2.001 50.813/50.825	2.146/2.1465 54.508/54.521	.072 1.83	.985 25.02
Engines 12H 1275 cc	W 2136 L Std & +.003 .030	2 prs GS 1231 L	TW AEG159/60	2.215/2.225 56.261/56.515 i/dia	2.995/3.005 76.073/76.327 o/dia	.092 2.34	
70.61 x 81.28	RB 4504 LC Std .010 .020	4 prs GS 2476 LC	BE 12G1301	1.7504/1.7509 44.460/44.473	1.8955/1.896 48.146/48.158	.072 1.83	.850 21.59
	C 3063 S	See Panel Ver Sección	Voir panneau Siehe Tabelle	18			
MAGNETTE Series ZA 1954/56 MAGNETTE Series ZB Mk III 1957/61 MGA. 1½ litre 1956/59	M 3157 M Std .010 .020 .030 .040 .050 .060	3 prs GS 8537 M	FC & RM 11G231	2.0005/2.001 50.813/50.825	2.146/2.1465 54.508/54.521	.072 1.83	1.380 35.05
Engines BP15GA 1486 cc	W 2010 S Std & +.0025 .005 .010	2 prs GS 6250 S	TW 1G2331/2	2.215/2.225 56.261/56.515 i/dia	2.740/2.750 69.596/69.850 o/dia	.092 2.34	
73.025 x 88.9	Heavy Duty Servicio Pesado B 4357 SA Std .002 .010 .020 .030 .040 .050 .060	4 prs GS 8538 SA	BE 1H717 1H962 12H33	1.8759/1.8764 47.648/47.661	2.021/2.0215 51.333/51.346	.072 1.83	1.005 25.53
	B 4170 M Std .010 .020 .030 .040 .050 .060	4 prs GS 8538 M	BE 1G2330	1.8759/1.8764 47.648/47.661	2.021/2.0215 51.333/51.346	.072 1.83	1.005 25.53
	C 3023 S RB GS 8541 L	See Panel Ver Sección	Voir panneau Siehe Tabelle	20			
MIDGET Mk III 1974/on	M 3385 SA Std .010 .020 .030 .040	3 prs GS 2020 SA	FI & RM	2.311/2.3115 58.699/58.712	2.457/2.4575 62.408/62.421	.072 1.83	.855 21.72
Engines 1491 cc	W 2171 SA Std & +.005 +.015	2 hrs GS 2021 SA	TW	2.582/2.592 65.583/65.837 i/dia	3.050/3.060 77.470/77.724 o/dia	.092 2.34	

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Type, Modèle et Année Alésage et Course	No. du jeu et dimensions	Unités par jeu et référence unitaire	Position et No. d'origine	Ø du vilebrequin Standard	Diamètre du logement	Epaisseur nom. Std.	Long. Max.
Marca, Modelo y Año Diámetro Interior y carrera	Num. juego y medidas	Unidades por juego y referencias	Posición y número original	Ø del eje cigüeñal Standard	Diám. del alojamiento	Espesor nom. pared Std.	Long. Max.
Typ, Modell und Baujahr Bohrung und Hub	Satz Nr. und Größen	Stückzahl pro Satz und Teil Nr.	Stellung und Teil Nr. der Herstell.	Ø Zapfen Standardgrösse	Gehäuse- durchmesser	Nennmass Wandstärke Std.	Max. Länge
M.G. (British Leyland) (Continued)							
73.7 × 87.5	B 4511 SA Std .010 .020 .030 .040	4 prs GS 2022 SA	BE	1.875/1.8755 47.625/47.638	2.021/2.0215 51.333/51.346	.072 1.83	1.380 25.40
MGA. 1600 PUSH ROD 1959/61	M 3278 LC Std .010 .020 .030	3 prs GS 8537 LC	FC & RM 12H62	2.0005/2.001 50.813/50.825	2.146/2.1465 54.508/54.521	.072 1.83	1.380 25.40
Engines O.H.V. 1588 cc	W 2010 S Std & +.0025 .005 .010	2 prs GS 6250 S	TW 1G2331/2	2.215/2.225 56.261/56.515 i/dia	2.740/2.750 69.596/69.850 o/dia	.092 2.34	1.380 25.40
75.39 × 88.9	B 4357 SA Std .002 .010 .020 .030 .040 .050 .060	4 prs GS 8538 SA	BE 1H717 1H962 12H33	1.8759/1.8764 47.648/47.661	2.021/2.0215 51.333/51.346	.072 1.83	1.380 25.40
	C 3023 S RB GS 8541 L	See Panel Ver Sección } Voir panneau Siehe Tabelle } 20					
MGA. 1600 MkII Late 1961/62 MAGNETTE Mk IV 1961/68	M 3297 SA Std .010 .020 .030 .040 .050 .060	3 prs GS 9969 SA	FC & RM 12H676 AEH753	2.0005/2.001 50.813/50.825	2.146/2.1465 54.508/54.521	.072 1.83	1.380 25.40
Engines 16GE 1622 cc	W 2010 S Std & +.0025 .005 .010	2 prs GS 6250 S	TW 1G2331/2	2.215/2.225 56.261/56.515 i/dia	2.740/2.750 69.596/69.850 o/dia	.092 2.34	1.380 25.40
76.2 × 88.9	B 4357 SA Std .002 .010 .020 .030 .040 .050 .060	4 prs GS 8538 SA	BE 1H717 1H962 12H33	1.8759/1.8764 47.648/47.661	2.021/2.0215 51.333/51.346	.072 1.83	1.380 25.40
	C 3023 S RB GS 8541 L	See Panel Ver Sección } Voir panneau Siehe Tabelle } 20					
MGB. 1800 1962/64	M 3316 LC Std .002 .010 .020 .030	3 prs GS 9998 LC	FC & RM 12H801	2.1265/2.127 54.013/54.026	2.271/2.2715 57.683/57.696	.071 1.80	1.380 25.40
Engines 18G 1798 cc	W 2115 S Std & +.005	2 prs GS 9999 S	TW 12B120/1	2.340/2.350 59.436/59.690 i/dia	2.933/2.943 74.498/74.752 o/dia	.092 2.34	1.380 25.40
80.26 × 88.9	B 4357 SA Std .002 .010 .020 .030 .040 .050 .060	4 prs GS 8538 SA	BE 1H717 1H962 12H33	1.8759/1.8764 47.648/47.661	2.021/2.0215 51.333/51.346	.072 1.83	1.380 25.40
	RB GS 8541 L	See Panel Ver Sección } Voir panneau Siehe Tabelle } 20					
MGB. 1800 1964/on MGB. GT 1965/on	M 5207 SA Std .010 .020 .030 .040 .060	3 prs GS 9998 SA	FC & RM 12H801	2.1265/2.127 54.013/54.026	2.271/2.2715 57.683/57.696	.071 1.80	1.380 25.40
		2 prs GS 1477 SA	IM 12H1035				
Engines 18G, 18GA 1798 cc	W 2115 S Std & +.005	2 prs GS 9999 S	TW 12B120/1	2.340/2.350 59.436/59.690 i/dia	2.933/2.943 74.498/74.752 o/dia	.092 2.34	1.380 25.40
80.26 × 88.9	B 4512 LC Std .010 .020 .030 .040 .060	4 prs GS 2541 LC	BE 12H1505	1.8759/1.8764 47.648/47.661	2.021/2.0215 51.333/51.346	.072 1.83	1.380 25.40
	C 3023 S S 4596 L RB GS 2229 L RB GS 8541 L	See Panel Ver Sección } Voir panneau Siehe Tabelle } 20					
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Type, Modèle et Année Alésage et Course	No. du jeu et dimensions	Unités par jeu et référence unitaire	Position et No. d'origine	Ø du vilebrequin Standard	Diamètre du logement	Épaisseur nom. Std.	Long. Max.
Marca, Modelo y Año Diámetro interior y carrera	Num. juego y medidas	Unidades por juego y referencias	Posición y número original	Ø del eje cigüeñal Standard	Diám. del alojamiento	Espesor nom. pared Std.	Max. Long.
Typ, Modell und Baujahr Bohrung und Hub	Satz Nr. und Grössen	Stückzahl pro Satz und Teil Nr.	Stellung und Teil Nr. der Herstell.	Ø Zapfen Standardgrösse	Gehäuse- durchmesser	Nennmass Wandstärke Std.	Max. Länge
M.G. (British Leyland) (Continued)							
MGC MGC. GT 1967/69	M 7289 SA Std .010 .020 .030 .040	5 prs GS 2193 SA	FI & RM 12B1811	2.3742/2.3747 60.305/60.317	2.521/2.5215 64.033/64.046	.072 1.83	{ .952 24.18 1.070 27.18
Engines AD061 2912 cc 83.3 x 88.9	W 2044 S Std & +.005 .010	2 prs GS 2194 SA	I & CM 12B1812				
	B 6445 SA Std .010 .020 .030	6 prs GS 2195 SA	BE 12B1582	2.590/2.600 65.786/66.040 i/dia	3.245/3.255 82.423/82.677 o/dia	.092 2.34	.902 22.91
MGB. GT V8 1973/on	M 5260 SA Std .010	4 prs GS 9955 SA	FI & RM 602265 602270	2.2992/2.2997 58.40/58.412	2.4911/2.4916 63.274/63.287	.095 2.41	{ .807 20.50 1.058 26.87
Engines V8 3528 cc 88.9 x 71.12	B 8089 SA Std .010 .020 .030	1 pr †GS 9956 SA	CM 602255 602260				
	C 5057 S	8 prs GS 9954 SA	BE 602275	2.000/2.0005 58.80/58.813	2.1247/2.1252 53.967/53.98	.061 1.55	.742 18.85
		See Panel Ver Sección	Voir panneau Siehe Tabelle	} 21			
M.G. (British Leyland) BUSHES							
Engines 948 cc 1961/62 1098 cc Late 1962/on	C 3046 S Std .005 .010 Semi	1 bsh GS 8418 S	FC 2A52	1.6645/1.665 42.278/42.291	1.7955/1.7965 45.606/45.631	.062 1.58	1.130 28.70
		1 bsh GS 9987 S	CC AEA477	1.6227/1.6232 41.217/41.229	1.7535/1.754 44.539/44.552	.062 1.58	.755 19.18
		1 bsh GS 9988 S	RC AEA478	1.3727/1.3732 34.867/34.879	1.5035/1.5043 38.189/38.209	.062 1.58	.535 13.59
	S 4550 L	4 bsh GS 8882 L	SE 12G125	.6245/.625 15.862/15.875	.7495/.7505 19.037/19.063	.062 1.58	.880 22.35
		8 bsh GS 8419 L	RB 2A21	.562 14.275	.687 17.450	.062 1.58	.625 15.88
Engines 12G, 12H 1098 cc, 1275 cc	C 3063 S Std .005 .010	1 bsh GS 8418 S	FC 2A52	1.6645/1.665 42.278/42.291	1.7955/1.7965 45.606/45.631	.062 1.58	1.130 28.70
		1 bsh GS 9987 S	CC AEA477	1.6227/1.6232 41.217/41.229	1.7535/1.754 44.539/44.552	.062 1.58	.755 19.18
		1 bsh GS 2611 S	RC AEG152	1.3727/1.3735 34.867/34.887	1.503/1.504 38.176/38.202	.062 1.58	.780 19.81
Engines XPAG Series Y 10.9 H.P. 1250 cc 1940/54 XPEG 1500 cc Late 1954/56	C 3026 S/Z Std Semi	1 bsh GS 8765 S	FC 22542	1.6142/1.6150 41.00/41.02	1.7122/1.7134 43.49/43.52	.049 1.25	1.152 29.25
		1 pr GS 8763 Z	CC 22544/5	.9024/.9036 22.92/22.95	1.7120/1.7130 43.485/43.51	.404 10.25	.989 25.13
		1 bsh GS 8764 Z	RC 22546	.9024/.9036 22.92/22.95	1.7120/1.7130 43.485/43.51	.404 10.25	1.142 29.00