B.M.C. PART NUMBERING SYSTEM

B.M.C. Part numbers are a mixture of Austin and Nuffield Systems. Austin Numbers are one or two numbers followed by a letter and one to nine thousand, nine hundred and nine —nine. e.g. 14B3579. Nuffield Type are one to nine thousand, nine hundred and ninety—nine prefixed by three letters: e.g. ADB3549.

To understand the system Vehicle Codes must be considered. These codes are based mainly on engine sizes or specialized Vehicle Types. The following samples should be noted.

RULING LETTER -	ENGINE SIZE	CHASSIS PREFIX	MODEL
		EXAMPLE	
· A	800 - 999cc	M/A254	Morris Mini Minor
В	2000 - 2999cc	B53	Austin A70 Hereford
C	20 H.P.	Discontinued	
D	3000 Upwards	V/DM4	Vanden Plas 4 Litre
E·	18 H.P.	Discontinued	
. F	Taxi	FX1	Austin Taxi
G	1000 - 1399cc	GS5	Austing A40 Cambridge
н .	1400 - 1999cc	G/HS3	MG Magnette Mk III
J	Tractor		
K	Truck	3KFED	3 Tons Series III Truck
L	Under 7 H.P.	Discontinued	
P	Special Production		
- ×	Assy.		
R	Rolls Royce	V/RS3	Princess "R"

B.M.C. Numbers are best thought of as seven digits with the letter in Austin Numbers occupying the third space. AAAAAAA This indicates the Model or Series of Vehicles the part was designed for. The figure prefixing the letter shows the type of part, Body or Mechanical.

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Mechanical or Chassis
         Mechanical or Chassis
424444
         Chassis
434444
          Body 14E, 24E, are used for coloured trim items (UK)
444444
         Body A5DAAAA used for Bulk Trim material (UK)
454444
         Bhassis Standard Parts 16KAAAA Bolt, Bearings, etc.
46 4444
         Mechanical A7HAAAA Proprietary parts B & B, Lucas, etc.
47 44444
         Major Units, Service Assemblies and Service Kits.
444484
         Mechanical & Chassis - Austin Gipsy
10KAAAA
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The figure preceding these, making 12AAAAA, 37HAAAA gives a clue to a part's age by showing how many series of 1 to 9999 have been completed. 12AAAAA being the second series of 2A's, 37HAAAA is the fourth series of 7H's.

Nuffield's three letter prefix code is similar in respect of the first and third letters. The third means exactly the same as its Austin counterpart. The first is equivalent to the Austin first figure, giving the series 1 - 9999. A - First Series, B - Second, etc. The second letter indicates the type of part by showing its factory of origin.

AA AAAA	MCC Adderley Park	Chassis
ABAAAA	11 11 11 2 2	Body
ACAAAA		Cowley - Chassis
ADAAAA		'' - Body
AEAAAA	Engines Branch - Coventry	
	Morris Bodies branch - Coventry	
	M.G Abingdon .	
AJ AAAAA	Service Cowley	Chassis
AKAAAAA		Body
	Fisher & Ludlow	

B.M.C. PART NUMBERING SYSTEM - continued

Chassis AMAAAAA MCC Adderley Park Trucks Body AAAAAA APAAAA N.M.P. Ward End Cowley ARAMAA Radiators Branch Cowley Chassis ATAMAM Tractors and Transmission AUAAAA S.U. AVAAAA Vanden Plas Body AY AAAAA Australian AZAAAA Pressed Steel Body

Deviations from this pattern are AAA numbers which were brought in to replace old Nuffield five and six digit numbers. This was necessary for B.M.C. (UK) computor operation. Standard parts and Australian numbers identified by a "Y" in the middle. Australian numbers starting A, B, C, D, E or F are mechanical or chassis parts. H, J, K, M, N, P, R, T, U, W, X, Y, Z would be Body. HYL Numbers are all for items initiated by Parts and Accessories.

This covers prefixes completely. The Body of our part numbers is also coded for mechanical parts. It is common to both Austin and Nuffield systems.

1 - 1999 - Engine and Engine Parts

2000 - 2999 - Engine accessories, radiator, fuel tank and pipes

3000 - 3999 - Gearbox and gearbox parts

4000 - 4999 - Front suspension

5000 - 5999 - Chassis Frame, Brake Controls, Gear Change,

8251 - 8999 - Controls and Miscellaneous Items

6000 - 6999 - Steering Parts

7000 - 7999 - Rear Axle and Rear Axle Parts

8000 - 8250 - Road Wheels

9000 - 9999 - Instruments, wiring and lamps.

Over and under sized components are suffixed to indicate their size. In case of pistons the suffix gives both oversize and grade.

8G2462/0 - Standard /1 - .010** /2 - .020** 3 - Grade 3 6 - Grade 6 3 - Grade 3

Piston Rings and Shell Bearings are sized as below

8G2464/10 - .010°° /20 - .020°° /30 - .030°°

AAA, Body parts, Service kits, Proprietary parts and HYL parts do not follow this code. They are, it appears, issued from a register as and when they are needed. This means that blocks are naturally issued to a particular vehicle at its inception giving a guide to application one of this block is known. wn.

Standard parts are numbered to give description and size. The description is in letter code and in some cases is supplemented by the first part of the number. Nuts, plugs and washers are examples of this point.

Sizes of bolts, setscrews, etc. are shown by the body of the number 608 - Diameter in 1/16 x LENGTH, in 1/8 or 3/8 x 1

Numbers for nuts and washers give type x size

FNN2210 - 2 - Left hand thread

2 - Locknut

10 - 10/16" - 5/8"

A full listing on all standard parts is held by Records and is available if required.

ALPHABETICAL LIST OF B.M.C. CODE PREFIXES FOR STANDARD PARTS

PRE	Ser.	Title	Finish	Fretix	Ser.	Title	Finish
ABZ		Acme Bolts	Žihe	CTN		Countersunk-head S.T. 'A'	Plain
ADP ADP	100 500	Taper Thread Plugs - Steel Taper Thread Plugs - Brass	Plain Plain	CTN	400	Screw Cauntersunk-head No. 4 'A' Screws	Plain
ADP	200 600	Straight Thread Plugs - Steel Straight Thread Plugs - Brass	Plain Plain	СТР		Countersunk-head S.T. 'A'	Chromium
AWN AWZ AWP		Anti-rattle Washers Anti-rattle Washers Anti-rattle Washers	Plain Zinc Chromium	CTP	400	Countersunk-head No. 4 'A'	Chromium
BFS BFS		Prefocus Bulbs - Headlamp 38mm. Headlamp Bulbs	Chromium	CTZ		Counters unk-head S.T. 'A'	Zinc
BFS BFS		25mm. Stop-tail, Flasher Bulbs 18mm+ Sidelamp, No Plate Bulbs	•	CTZ	400	Countersunk-head No. 4 'A' Screws	Zinc
BFS		15mm. and BA.75 Bulbs		CWN		Countersunk-head Wood Screws	Plain
BFS		Screw Type Bulbs		CWP		Countersunk-head Wood Screws	Chromium Zinc
BFS		Festoon Bulbs Unified European Bulbs		CWZ		Countersunk-head Wood Screws Countersunk-head S. T. 'Z'	Plain
BFS		Onified European Suibs		CZN		Screws	· idin
				CZP		Countersunk-head S.T. 'Z' Screws	Chromium
BLS	100	Balls - Steel	Plain	CZZ		Countersunk-head S.T. 'Z'	Zinc
BLS	200	Balls - Phosphor-bronze	Plain			Screws	1
BNN		Heoragan) Bross Nuts	Plain				
BRP		Bifurcated Rivets	Copper			2	
BRT		Braid - Reinforced Petrol Tubes	Zinc	DAP		Domed-head 'POP' Rivets - B.H.	Alum.
BXS		Box Spanners		DAF		Domed-head 'POP' Rivets -B.S. Domed-head 'POP' Rivets - B.H.	Monel
				DMP		Domed-head 'POP' Rivets - B.S.	Monel
CBN		Coach Bolts	Plain	DNP		Domed-head 'POP' Rivets - B.H.	Steel
CBZ		Coach Bolts	Zinc	DNP		Domed-head 'POP' Rivets - B.S.	Steel
CCN	100	Circlips - External	Plain	DXR		Domed-head 'IMEX' Rivets	Plain
CCN	200	Circlips - Internal	Plain				
CFP		Seff-sealing Plugs		FEZ		Fork Ends	Zinc
CHR		Cable and Pipe Half Clips		FHS		Fine Thread Studs - 55 Tons	Plain
CHS		Combination Studs - 55 Tons	Plain	FHS		Fine Thread Studs - 55 Tons	Zinc
CHS		Combination Studs - 55Tons	Zinc	FLS		Fine Thread Studs - 28 Tons	Plain
CJN		Countersunk-head 'J' Screws Countersunk - Head 'J' Screws	Plain Chromium	FLS FNN	100	Fine Thread Studs - 28 Tons	Zinc Plain
CJZ		Countersunk-head 'J' Screws	Zinc	FNN	200	Hexagon Ordinary Nuts - Type A Hexagon Locknuts - Type A	Plain
CLS		Combination Studs - 28 Tons	Plain	FNN	300	Hexagon Thick Slotted Nuts -	Plain
CLS		Combination Studs - 28 Tons	Zinc			Type A	
CLZ		Clevis Pins	Zinc	FNN	400	Hexagon Slotted Nuts - Type A	Plain
CMN		Countersunk-head Screw	Plain	FNN	500	Hexagon Ordinary Nuts - TypeR	Plain
CMP		Countersunk-head Screws	Chromium	FNN	600	Hexagon Locknuts - Type R	Plain
CMZ		Countersunk-head Screws	Zinc	FNN	700	Hexagon Thick Slotted Nuts -	Plain
CNN		Hexagon Ordinary Nuts - No. 6	Plain			Type R	D
CNP		Hexagon Ordinary Nuts - No. 6 Clingh-on Nuts	Chromium Zinc	FNN	800	Hexagon Slotted Nuts - Type R	Plain Chromium
CNS CNZ		Hexagon Ordinary Nuts - No. 6	Zinc	FNP	200	Hexagon Ordinary Nuts - Type A Hexagon Locknuts - Type A	Chromium
CPN		Countersunk-head Screws -	Plain	FNP	300	Hexagon Thick Slotted Nuts -	Chromium
CPP		Countersunk-head Screws -	Chromium	FNP FNP	400 500	Hexagon Slatted Nuts - Type A Hexagon Ordinary Nuts - Type R	Chromium Chromium
CPS		Split Cotter Pins	Plains	FNP	600	Hexagon Locknuts - Type -R	Chromium
CPZ		Countersunk-Head Screws -	Zinc	FNP	700	Hexagon Thick Slotted Nuts - Type R	Chromium Chromium
CRS		Countersunk-head Rivets	Plain			Hexagon Slotted Nuts - Type R	Chromium

ALPHABETICAL LIST OF B.M.C. CODE PREFIXES FOR STANDARD PARTS - cont.

Prefix	Ser.	Title	Finish	Prefix	Ser.	Title	Finish
							21 :
FNZ10		Hexagon Ordinary Nut - Type A	Zinc	KXR		Countersunk-head 'IMEX' Rivets	Plain
FNZ	200	Hexagon Locknuts - Type A	Zinc			Oil Batalaia Rassiana	Plain
FNZ	300	Hexagon Thick Slotted Nuts -	Zinc	LBS		Oil - Retaining Bearinga	Chromium
		Type A	-	LFP		Screwed Fastener Pegs 'L' Type	Chromium
FNZ	400	Hexagon Slotted Nuts - Type A	Zinc	LFP		Clinch Fastener Pegs 'L' Type	Chromium
FNZ	500	Hexagon Ordinary Nuts - Type R	Zinc	LFP		Base Plate Fastener Pegs 'L'	Chromium
FNZ	500	Hexagon Locknuts - Type R	Zinc	1.55		Type	Chromium
FNZ	700	Hexagon Thick Slotted Nuts -	Zinc	LFS	100	Fastener Sockets 'L' Type	Plain
		Type R	- .	LNN	100	Stiffnuts Stiffnuts	Plain
FNZ	800	Hexagon Slotted Nuts - Type R	Zinc	LNN	200	Stiffnuts	Plain
FRS		Flat-head Rivets	Plain	LNN	400		Chromium
FWP	100	Finish Cup Washers - Type A	Chromium	LNP	100	Stiffnuts	Chromium
FWP	200	Finish Cup Washers - Type B	Chromium	LNP	400	Stiffnuts	Zine
FWP	300	Finish Cup Washers - Type C	Chromium	LNZ	200	Stiffnuts Stiffnuts	Zinc
FWP	400	Finish Cup Washers - Type D	Chromium	LNZ	400	Stiffnuts	Zinc
FWP	600	Finish Cup Washers - Type A	Flor. Brz.			Spring Washers - Heavy Section	Plain
FWP	700	Finish Cup Washers - Type B	Flor. Brz.	LWN	300	Spring Washers - Medium Section	Plain
FWP	800	Finish Cup Washers - Type C	Flor. Brz.	LWN	200	Lock Washers - Internal Teeth	Plain
FWP	900	Finish Cup Washers - Type D	Flor. Brz.	LWN	1	Lock Washers - External Teeth	P!cir
FWZ	100	Finish Cup Washers - Type A	Zinc	トネス	500	Lock Washers - Internal Teeth	Plain
FWZ	200	Finish Cup Washers - Type B	Zinc	LWN	600	Lock Washers - External Teeth	Plain
FWZ	300	Finish Cup Washers - Type C	Zinc	LWN	700	STATE OF THE STATE	Zinc
FWZ	400	Finish Cup Washers - Type D	Zinc	LWZ	300	Spring Washers - Heavy Section	Zinc
		1 12 1 1015	01 :	I.WZ	200	Spring Washers - Medium Section Lock Washers - Internal Teeth	Zinc
HBN		Hexagon-head Bolts - UNF	Plain	LW	400	Lack Washers - External Teeth	Zinc
НВР		Hexagon-head Bolts - UNF	Chromium	LWZ	500	Lock Washers - Internal Teeth	Zinc
HBZ.		Hexagon-head Bolts - UNF	Zinc	LWZ	600	Lock Washers - External Teeth	Zinc
HCN		Hexagon-head Bolts - UNC	Plain	LWZ	700	Lock adshers - External reem	2
HCP	100	Hexagon-head Bolts - UNC	Chromium Zinc	MPS		Grooved Pins - Type A	Plain
HCS	100	Hose Clips - Type A	Zine	MPS		Grooved Pins - Type C	Plain
HCS	200 300	Hose Clips - Type B Hose Clips - Type C	Zinc	MPS		Grooved Pins - Type E	Plain
HCS	300	Hose Clips - Worm Drive	Zinc	MPS		Grooved Pins - Type K	Plain
HCS HCZ		Hexagon-head Bolts - UNC	Zinc	MTM		Mushroom-head S.T. 'A' Screws	Plain
		Horizontal Slot Nut Retainers	Plain	MTP		Mushroom-head S.T. 'A' Screws	Chromium
HNR		Hexagon-head Screws	Plain	MTP		Mushroom-head S.T. 'A' Screws	Zinc
HNS HPN		Hexagon-head Screws - Pointed	Plain	MZN		Mushroom-head S.T. 'Z' Screws	Plain
HPP		Hexagon-head Screws - Pointed	Chromium	MZP		Mushroom-head S.T. 'Z' Screws	Chromium
HPS		Hexagon-head Screws	Chromium	MZZ		Mushroom-head S.T. 'Z' Screws	Zinc
HPZ		Hexagon-head Screws - Pointed	Zinc				
HZS		Hexagon-head Screws	Zinc	NCS		Hexagon-head - UNC	Plain
1123		gon note talons		NNS		Square Nuts - UNF	Plain
JEN		Open-jawed spanners	Plain	NNS	200	Square Nuts - UNC	Plain
JEP		Open-jawed spanners	Polished	NZS	100		Zinc
761		Spen-jawed spanners		NZS	200		Zinc
KAP		Countersunk-head 'POP' Rivets -	Alum.		200		
		В.Н.		PCR		Cable and Pipe Clips	C!
KAP		Countersunk-head 'POP' Rivets -	Alum.	PCS		Hexagon-head Screw - UNC	Chromium
		В.S.	207	PFR	100		Parkerize
KMP		Countersunk-head 'POP' Rivets -	Monel	PFR	200		Parkerized
		B.H.		PFS	100		Parkerize
KMP		Countersunk-head 'POP' Rivets -	Monel	PFS	200		Parkerize Parkerize
		B.S.	c	PFS	300		Parkerize
KNP		Countersunk-head 'POP' Rivets -	Steel	PFS	400		Parkerize
		B.H.	c. 1	PFS	500	Pan-head 'J' Screws	Plain
KNP		Countersunk-head 'POP' Rivets -	Steel	PJN	1	Fun-nedd J Screws	l luin
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ALPHABETICAL LIST OF B.M.C. CODE PREFIXES FOR STANDARD PARTS - cont.

Prefix	Ser.	Title	Finish	Prefix	Ser.	Title	Finish
PJP		Pan-head 'J' Screws	Chromium	RTZ	400	Raised-head No. 4 'A' Screws	Zinc
PJZ		Pan-head 'J' Screws	Zinc	RWN	100	Raised-head Wood Screws	Plain
PMN		Pan-head Screws	Plain	RWP		Raised-head Wood Screws	Chromium
PMP		Pan-head Screws	Chromium	RWZ		Raised-head Wood Screws	Zinc
PMZ		Pan-head Screws	Zinc	R2	7	Round-head Wood Screws	Zinc
PNR		Plain Nut Retainers	Plain	RZN		Raised-head S.T. 'Z' Screws	Plain
PPN		Pan-head Screws - Pointed	Plain	RZP		Raised-head S.T. 'Z' Screws	Chromium
PPP		Pan-head Screws - Pointed	Chromium	RZZ		Raised-head S.T. 'Z' Screws	Zinc
PPZ		Pan-head Screws - Pointed	Zinc				
PTN		Pan-head S.T. 'A' Screws	Plain	TCN	100	Tube Connectors - Flared Steel	Plain
PTN	400	Pan-head No. 4 'A' Screws	Plain	TCN	200	Tube Connectors - Inverted Flared	
PTP		Pan-head S.T. 'A' Screws	Chromium			Steel	Plain
PTP	400	Pan-head No. 4 'A' Screws	Chromium	TCN	500	Tube Connectors - Flared Brass	Plain
PTZ		Pan-head S.T. 'A' Screws	Zinc	TCN	600	Tube Connectors - Inverted Flared	
PTZ	400	Pan-head No. 4 'A' Screws	Zinc			Brass	Plain
PWN	100	Plain Washers - Small	Plain	TCZ	100	Tube Connectors - Flared Steel	Zinc
PWN	200	Plain Washers - Large	Plain	TCZ	200	Tube Connectors - Inverted Flared	
PWN	300	Plain Washers - Medium	Plain			Steel	Zinc
PWN	400	Plain Washers - Large	Plain	TFP		Screwed Fastener Pegs 'T' Type	Chromium
PWP	100	Plain Washers - Small	Chromium	TFP		Clip-on Fastener Pegs 'T' Type	Chromium
PWP	200	Plain Washers - Large	Chromium	TFP		Base Plate Fastener Pegs 'T'	Chromium
PWP	300	Plain Washers - Medium	Chromium			Туре	
PWP	400		Chromium	TFS		Fastener Sockets 'T' Type	Chromium
PWZ	100	Plain Washers - Small	Zinc	TNN	100	Tube Nuts - Flared Steel	Plain
PWZ	200		Zinc	TNN	200	Tube Nuts - Inverted FluredSteel	Plain
PWZ	300		Zinc	TNN	300	Tube Nuts - Steel Nipple	Plain
PWZ	400	Plain Washers - Large	Zinc	TNN	400	Tube Nipple Steel	Plain
PZN		Pan-head S.T. 'Z' Screws	Plain	TNN	500	Tube uts - Flared Brass	Plain
PZP		Pan-head S.T. 'Z' Screws	Chromium	TNN	600	Tube Nuts - Inverted FlaredBrass	Plain
PZZ		Pan-head S.T. 'Z' Screws	Zinc	TNZ	100	Tube Nuts - Flared Steel	Zinc
				TNZ	200	Tube Nuts - Inverted FlaredSteel	Zinc
RFN	296 8	Ferfules or Grommets	Plain	TNZ	300	Tube Nuts - Steel Nipple	Zinc
RFN .	200	3	Plain	TNZ	400	Tube Nipple Steel	Zinc
RFN	300		Plain	TP2		Taper Pins	Plain
RFN	400		Plain	TRP		Semi-tubular Rivets	Copper
RFR		Ferrules or Grommets	Oil Resist.	TRS		Toroidal Sealing Rings ('O' Rings)	
RFR	200		Oil Resist.	TUN	200	Tube Unions - Double End - St.	
RFR	300		Oil Resist.			Nipple	Plain
RFR RJN	400	Diaphragm Ferrules or Grommets Raised-head 'J' Screws	Oil Resist.	TUZ	200	Tube Unions - Double End - St.	7 .
RJP 9LX		Raised-head 'J' Screws	Plain Chromium			Nipple	Zinc
RJZ		Raised-head 'J' Screws	Zinc	UHN		Hudundia Luksiassia - Ninala	
RMN		Raised-head Screwy	Plain	UWN	100	Hydraulic Lubricating Nipples Weldnuts	Plain
RMP		Raised-head Screws	Chromium	UWN	100	Weldnuts	Plain
RMZ		Raised-head Screws	Zinc	UWZ	100	Weldnuts	Zinc
RNW		Round-head Wood Screws	Plain	UWZ	200	Weldnuts	Zinc
RPN		Raised-head Screws - Pointed	Plain	0112	200	Granuts	ZING
RPP		Raised-head Screws - Pointed	Chromium	VNR		Vertical Slot Nut Retainers	Plain
RPW		Round-head Wood Screws	Chromium	7141		, stricer sior red ivardiners	FIGIN
RPZ		Raised-head Screws - Pointed	Zinc	WBN		Welding Bolts	Plain
		Round-head Rivets	Plain	WBZ		Welding Bolts	Zinc
		Raised-head S.T. 'A' Screws	Plain	WKN		Woodruff Keys and Keyways	Plain
RTN	400	Raised-head No. 4 'A' Screws	Plain	WKN		Wing Nuts	Plain
RTP		Raised-head S.T. 'A' Screws	Chromium	WNP		Wing Nuts	Chromium
RTP	400	Raised-head No. 4 'A' Screws	Chromium	WNZ		Wing Nuts	Zinc
		Raised-head S.T., 'A' Screws					

ALPHABETICAL LIST OF B.M.C. CODE PREFIXES FOR STANDARD PARTS - cont.

Prefix	Ser.	Title	Finish	÷		
ZCS ZPS		Hexagon-head Screws - UNC Split Cotter Pins	Zinc Zinc			
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